

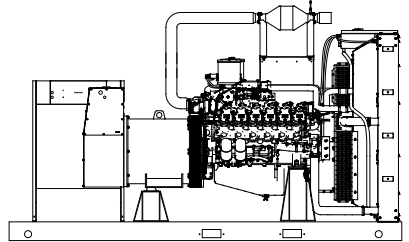
LIQUID COOLED NAT. GAS ENGINE GENERATOR SET

60 HZ MODEL
SP-8000

Model	STANDBY 130°C RISE	
	HZ	N.G.
SP-8000-60 HERTZ	60	800

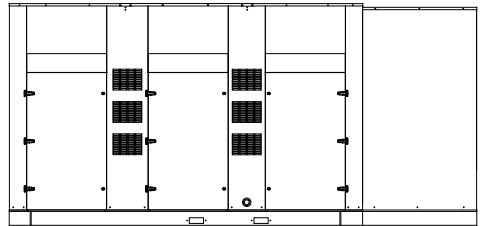


All generator sets are USA prototype built and thoroughly tested. Production models are USA factory built and 100% load tested.



“OPEN” GEN-SET

There is no enclosure, so gen-set must be placed within a weather protected area, un-inhabited by humans or animals, with proper ventilation. Silencer not supplied, as installation requirements are not known. However, this item is available as optional equipment.



“LEVEL 2” HOUSED GEN-SET

Full aluminum weather protection and superior sound attenuation for specific low noise applications. Critical grade muffler is standard.



UL2200, UL1446, UL508, UL142, UL498, UL-6200



NFPA 110, 99, 70, 37

All generator sets meet NFPA-110 Level 1, when equipped with the necessary accessories and installed per NFPA standards.



NEC 700, 701, 702, 708



NEMA ICS10, MG1, ICS6, AB1



ANSI C62.41, 27, 59, 32, 480, 40Q, 81U, 360-05



ASCE 7-22

All generator sets meet 200 MPH rating.



EPA 40CFR Part 60, 1048, 1054, 1065, 1068

GENERATOR MODEL	GENERATOR RATINGS				NATURAL GAS FUEL	
	VOLTAGE		PH	HZ	130°C RISE STANDBY RATING	
	L-N	L-L			KW/KVA	AMP
SP-8000-3-2	120	208	3	60	800/1000	2779
SP-8000-3-3	120	240	3	60	800/1000	2408
SP-8000-3-4	277	480	3	60	800/1000	1204
SP-8000-3-16	346	600	3	60	800/1000	963

RATINGS: All three phase gen-sets are 12 lead windings, rated at .8 power factor. 130°C “STANDBY RATINGS” are strictly for gen-sets that are used for back-up emergency power to a failed normal utility power source. This standby rating allows varying loads, with no overload capability, for the entire duration of utility power outage. All gen-set power ratings are based on temperature rise measured by resistance method as defined by MIL-STD 705C and IEEE STD 115, METHOD 6.4.4. All generators have class H (180°C) insulation system on both rotor and stator windings. All factory tests and KW/KVA charts shown above are based on 130°C (standby) R/R winding temperature, within a maximum 40°C ambient condition. Generators operated at standby power ratings must not exceed the temperature rise limitation for class H insulation system, as specified in NEMA MG1-22.40. Specifications & ratings are subject to change without prior notice.

APPLICATION AND ENGINEERING DATA FOR MODEL SP-8000-60 HZ

GENERATOR SPECIFICATIONS

Manufacturer.....Stamford Electric Generators
 Model & Type..... HCI634H.311, 4 Pole, 12 Lead, Three Phase
 HCI634G.311, 4 Pole, 12 Lead, 480V, Three Phase
 HCI634G.07, 4 Pole, 6 Lead, 600V, Three Phase
 Exciter.....Brushless, shunt excited
 Voltage Regulator Solid State, HZ/Volts
 Voltage Regulation ½%, No load to full load
 Frequency.....Field convertible, 60 HZ to 50 HZ
 Frequency Regulation ½% (½ cycle, no load to full load)
 Unbalanced Load Capability..... 100% of standby amps
 Total Stator and Load Insulation.....Class H, 180°C
 Temperature Rise 130°C R/R, standby rating @ 40°C amb.
 3 Ø Motor Starting @ 30% Voltage Dip (208-240V)...2150 kVA
 3 Ø Motor Starting @ 30% Voltage Dip (480V-600V) 2350 kVA
 Bearing..... 1, Pre-lubed and sealed
 Coupling.....Direct flexible disc
 Total Harmonic Distortion Max 3½% (MIL-STD705B)
 Telephone Interference Factor Max 50 (NEMA MG1-22)
 Deviation Factor..... Max 5% (MIL-STD 405B)
 Ltd. Warranty Period..... 24 Months from date of start-up or
 1000 hours use, first to occur.

GENERATOR FEATURES

- World Renown Stamford Electric Generator having UL-1446 certification on full amortisseur windings.
- Full generator protection with **Deep Sea 7420 MKII** controller, having UL-508 and UL-6200 certification.
- Automatic voltage regulator with over-excitation, under-frequency compensation, under-speed protection, and EMI filtering. Entire solid-state board is encapsulated for moisture protection.
- Generator power ratings are based on temperature rise, measured by resistance method, as defined in MIL-STD 705C and IEEE STD 115, Method 6.4.4.
- Power ratings will not exceed temperature rise limitation for class H insulation as per NEMA MG1-22.40.
- Insulation resistance to ground, exceeds 1.5 meg-ohm.
- Stator receives 2000 V. hi-potential test on main windings, and rotor windings receive a 1500 V. hi-potential test, as per MIL-STD 705B.
- Complete engine-generator torsional acceptance, confirmed during initial prototype testing.
- Full load testing on all engine-generator sets, before shipping.
- Self ventilating and drip-proof & revolving field design

ENGINE SPECIFICATIONS AND APPLICATIONS DATA

ENGINE

Manufacturer.....Power Solutions Inc. (PSI)
 Model and TypeHeavy Duty, 40.0LTCAC, 4 cycle
 Aspiration.....Turbocharged & Charge Air Cooled
 Cylinder Arrangement..... 12 Cylinders, Vee
 Displacement Cu. In. (Liters).....2392 (39.2)
 Bore & Stroke In. (Cm.).....5.91 x 7.28 (15.0 x 18.5)
 Compression Ratio 10.5:1
 Main Bearings & Style..... 14, Precision Half-Shell
 Cylinder HeadCast Iron
 Pistons Cast Aluminum
 Crankshaft Forged Steel
 Exhaust ValveInconel, A193
 GovernorElectronic
 Frequency Reg. (no load-full load) Isochronous
 Frequency Reg. (steady state) ± 1/4%
 Air Cleaner.....Dry, Replaceable Cartridge
 Engine Speed 1800
 Piston Speed, ft/min (m./min)..... .2185 (665)
 Max Power, bhp (kwm) Standby/LPG..... 783 (584)
 Max Power, bhp (kwm) Standby/NG..... 1234 (921)
 Ltd. Warranty Period..... 12 Months or 2000 hrs., first to occur

FUEL CONSUMPTION

NAT. GAS: FT ³ /HR (M ³ /HR)	STANDBY
100% LOAD	10109 (286)
75% LOAD	7503 (212)
50% LOAD	5410 (153)
NG = 1000 BTU X FT³/HR = Total BTU/HR	

OIL SYSTEM

Type Full Pressure
 Oil Pan Capacity qt. (L)127 (120)
 Oil Pan Cap. W/ filter qt. (L)154 (146)
 Oil Filter..... 6, Replaceable Spin-On

ELECTRICAL SYSTEM

Ignition SystemElectronic
 Eng. Alternator/Starter: 24 VDC, negative ground, 55 amp/hr.
 Recommended battery to -18°C (0° F):(4) 12 VDC, BCI# 31,
 Max. Dimensions: 14" (L) X 6 3/4" (W) X 10" (H), with
 standard round posts. Min output 1000 CCA per battery. Battery
 tray (max. dim. at 15" L x 7" W). This model has (4) battery
 trays, (4) hold down straps, (4) sets of battery cables, and (1)
 battery charger. Installation of (4) 12VDC starting batteries
 connected in series-parallel configuration for 24VDC output is
 required as described above.

FUEL SYSTEM

TypeNAT. GAS, Vapor Withdrawal
 Fuel Pressure (kpa), in. H₂O* (5.0-7.5), 20-30"
 Secondary Fuel Regulator.....NG Vapor System
 Auto Fuel Lock-Off Solenoid Standard on all sets
 Fuel Supply Inlet Line..... (2) 3" NPTF

APPLICATION AND ENGINEERING DATA FOR MODEL SP-8000-60 HZ

COOLING SYSTEM

Type of System Pressurized, closed recovery
 Coolant PumpPre-lubricated, self-sealing
 Cooling Fan Type (no. of blades) Pusher (10)
 Fan Diameter inches (mm)..... 68" (1727)
 Ambient Capacity of Radiator °F (°C)..... 122 (50.0)
 Engine Jacket Coolant Capacity Gal (L).....20 (88.1)
 Radiator Coolant Capacity Gal. (L)43 (164)
 Maximum Restriction of Cooling Air Intake
 and discharge side of radiator in. H₂O (kpa)..... 0.5 (.125)
 Water Pump Flow gpm (L/min).....458 (1734)
 Heat Reject Coolant: Btu/min (kw)43,684 (764)
 Low Radiator Coolant Level Shutdown.....Standard
 Note: Coolant temp. shut-down switch setting at 230°F (110°C) with 50/50
 (water/antifreeze) mix.

AIR REQUIREMENTS

Combustion Air, cfm (m³/min) 1591 (45)
 Radiator Air Flow cfm (m³/min).....67,300 (1905)
 Heat Rejected to Ambient:
 Engine: kw (btu/min).....205 (11669)
 Alternator: kw (btu/min).....65 (3696)

EXHAUST SYSTEM

Exhaust Outlet Size..... 12"
 Max. Back Pressure, in. hg (KPA).....3.8 (13)
 Exhaust Flow, at rated kw: cfm (m³/min)7316 (207)
 Exhaust Temp., at rated kw: °F (°C)1283 (670)
 Engines are EPA certified for Natural Gas.

SOUND LEVELS MEASURED IN dB(A)

	<u>Open Set</u>	<u>Level 2 Encl.</u>
Level 2, Critical Silencer	98.....	88
Level 3, Hospital Silencer.....	93.....	82

Note: Open sets (no enclosure) has (2) optional silencer system choices due to unknown job-site applications. Level 2 enclosure has installed critical silencer with upgrade to hospital silencer. Sound tests are averaged from several test points and taken at 23 ft. (7 m) from source of noise at normal operation.

DERATE GENERATOR FOR ALTITUDE

3% per 1000 ft. (305m) above 3000 ft. (914m) from sea level

DERATE GENERATOR FOR TEMPERATURE

2% per 10°F(5.6°C) above 104°F (40°C)

DIMENSIONS AND WEIGHTS

	<u>Open Set</u>	<u>Level 2 Enclosure</u>
Length in (cm).....	186 (472)	246 (625)
Width in (cm).....	92 (234)	92 (234)
Height in (cm).....	98 (249)	118 (300)
3 Ø Net Weight lbs (kg).....	17975 (8153) ..	23840 (10813)
3 Ø Ship Weight lbs (kg)	18365 (8330) ..	24240 (10995)

DEEP SEA 7420MKII DIGITAL MICROPROCESSOR CONTROLLER

DEEP SEA 7420MKII



The "7420MKII" controller is an auto start mains (utility) failure module for single gen-set applications. This controller includes a backlit LCD display which always displays the status of the engine and generator.

The 7420MKII controller will also monitor speed, frequency, voltage, current, oil pressure, coolant temp., and fuel levels. These modules have been designed to display warning and shut down status. It also includes: (11) configurable inputs • (8) configurable outputs • voltage monitoring • mains (utility) failure detection • (250) event logs • configurable timers • automatic shutdown or warning during fault detection • remote start (on load) • engine preheat • advanced metering capability • hour meter • text LCD displays • protected solid state outputs • test buttons for: stop/reset • manual mode • auto mode • lamp test • start button • power monitoring (kWh, kVAr, kVAh, kVARh) This controller includes expansion features including RS232, RS484 (using MODBUS-RTU/TCP), direct USB connection with PC, expansion optioned using DSENet for remote annunciation and remote relay interfacing for a distance of up to 3300FT. The controller software is freely downloadable from the internet and allows monitoring with direct USB cable, LAN, or by internet via the built in web interface.

LOW LOAD CONDITIONS: Operation of PSI HD engines at low-load conditions should be limited to no more than one (1) hour per twenty-four (24) hour period. If the application requires extended time at light loads, it is recommended that the engine load be increased to at least 70% of mechanical rating for a minimum of two (2) hours per fifty (50) hours of low-load operation. Piston sealing rings rely on adequate cylinder firing pressure and temperature to seal the combustion chamber and prevent excessive engine oil from entering the power cylinder. Under low loads these rings will not seal properly, resulting in oil being burned in the combustion chamber and carbon deposits on pistons and valves. This mechanism is well-documented in reciprocating engines of all fuel types and is often referred to as "wet-stacking."

STANDARD FEATURES FOR MODEL SP-8000-60 HZ

STANDARD FEATURES

CONTROL PANEL:

- Deep Sea 7420 digital microprocessor with logic allows programming in the field. Controller has:
- STOP-MANUAL-AUTO modes and automatic engine shutdowns, signaled by full text LCD indicators:
 - Low oil pressure • Engine fail to start
 - High engine temp • Engine over speed
 - Low Radiator Level • Engine under speed
 - Three auxiliary alarms • Over & under voltage
 - Battery fail alarm
- Also included is tamper-proof engine hour meter

ENGINE:

- Full flow oil filter • Air filter • Oil pump • Solenoid type starter motor • Hi-temp radiator • Jacket water pump • Thermostat • Pusher fan and guard • Exhaust manifold • 24 VDC battery charging alternator • Flexible exhaust connector • "Isochronous" duty, electronic governor • Secondary dry fuel regulator • Dry fuel lock-off solenoid • Vibration isolators • Closed coolant recovery system with 50/50 water to anti-freeze mixture • flexible oil & radiator drain hose.

AC GENERATOR SYSTEM:

- AC generator • Shunt excited • Brushless design • Circuit Breaker installed and wired to gen-set • Direct connection to engine with flex disc • Class H, 180°C insulation • Self ventilated • Drip proof construction • UL Certified

VOLTAGE REGULATOR:

- ½% Voltage regulation • EMI filter • Under-speed protection • Over-excitation protection • total encapsulation

DC ELECTRICAL SYSTEM:

- Battery tray • Battery cables • Battery hold down straps • 2-stage battery float charger with maintaining & recharging automatic charge stages

WEATHER/SOUND PROOF ALUMINUM HOUSING CORROSION RESISTANT PROTECTION CONSISTING OF:

- 9 Heated and Agitated Wash Stages
- Zinc Phosphate Etching-coating Stage
- Final Baked On Enamel Powder Coat
- 18/8 Stainless Steel Hardware

Design & specifications subject to change without prior notice. Dimensions shown are approximate. Contact for certified drawings. **DO NOT USE DIMENSIONS FOR INSTALLATION PURPOSES.**

